



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3130-34-1-1
Job Sheet 190533



Part No: RBW109-3130-34-1-1

Job Qty: 1 *1369*

Part Name: Cylinder, Ø2-5/8 X 4-1/2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/11/19

Job Tracking No:

Due Date: 3/15/19 *March 20*

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW109-3130-34-1 Rev.0 IPP Rev. A 19.02.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-2500Y - 1	1 pcs	3/15/19	3/15/19	0.00	0.50	SL-2500Y - 1		
110	QC 2	1 pcs	3/15/19	3/15/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
120	QC 8	1 pcs	3/15/19	3/15/19	0.00	0.00	QC 8 - 12		

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 03/02/19



Container No: S158376
Part: RBW109-3130-34-1-1
Serial No/Batch: S158376

Revision: 0
Inspector:
Exp Date:
Instructions:

DAS
56
9-89

AS
6
89

Plex 2/11/19 10:12 AM Dart.lajeunesse.marie

				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	B.F 19-03-05
				QC 8 - 9	
				QC 8 - 68	
125	Outsource - 4 - Anodize	1 pcs	3/15/19	GRO002-VC	03/07/2019 PL
126	Packaging 2-1 - Receive - B4B	1 pcs	3/15/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
127	QC 6	1 pcs	3/15/19	0.00 0.00	QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
130	Packaging 3-1 - Stock - B4B	1 pcs	3/15/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
140	QC 21 - SA	1 pcs	3/15/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op 100 - 1-Machine as per folio FC 647 FOLIO REV: _____ DWG REV: _____ 2-Deburr 9-88 MAR 2 0 2019
 Descriptions: 120 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
 125 - -Issue P/O; _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required
 126 - C of C required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.750	6061-T6 Round Bar 2.750"	.3770 ft (.377 ea)	100-SL-2500Y - 1	

Job Allocations

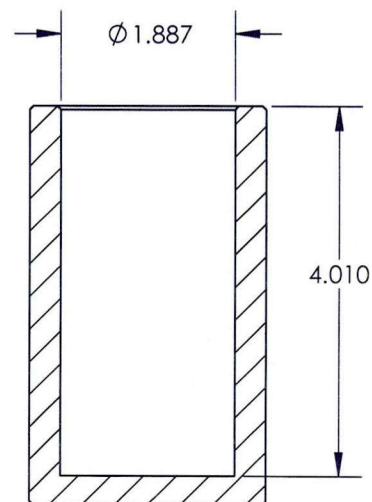
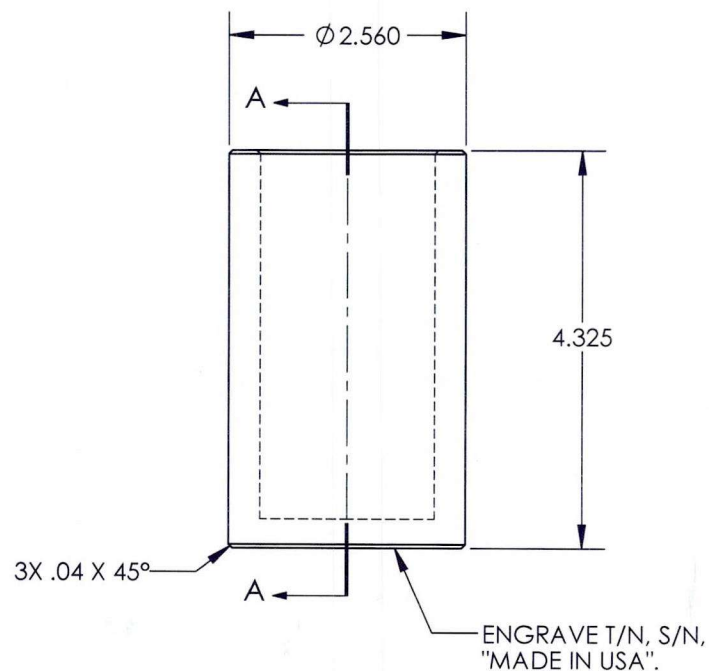
Operation	Component Part	Required	Inventory	Allocated
100-SL-2500Y - 1	M6061T6R2.750	0	19	0

Part Specifications

Specifications could not be found.

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION A-A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY

190533 MJS

1902-11

(-1)
CYLINDER

 RED BARN MACHINE	
TITLE ADAPTER, T/R YOKE BUSHING INSTL.	
DWG NO. RBW109-3130-34-1-1	REV
MAT'L 6061	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	APPROVED <i>D Weil</i>
	HEAT TREAT
	FINISH CLEAR ANODIZE
	SPEC MIL-A-8625F, TYPE II, CLASS I
	USED ON MODEL
SEE SHEET 1	
SCALE 1:2	DATE 5/20/2013
SHEET 2 OF 3	



Dart Aerospace Ltd.
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PURCHASE ORDER

PO042839



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042839

PO Date: 3/8/19

Due Date: 3/15/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191260	HT-900-NC-09A	Filter Base Outsource4 (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to GROUPE ALTECH PO: -ANODIZE COLOR BLACK, PER IAW MIL-A- 8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed XY	-	3/15/19	4 pcs	0 pcs	4 pcs	\$3.72/pcs	\$14.88

MAR 14 2019

DP

Line Item Note **Need back for March 15,2019**



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PURCHASE ORDER PO042839



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	189092	RBT18538-1	Left Seat Brace -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed - X21		3/15/19	21 pcs	0 pcs	21 pcs	\$3.72/pcs	\$78.12
MAR 15 2019 DP											
Line Item Note **Need back for March 15, 2019**											
3	186665	RBT18538-3	Right Seat Brace -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed - X10		3/15/19	10 pcs	0 pcs	10 pcs	\$3.72/pcs	\$37.20
MAR 15 2019 DP											
Line Item Note **Need back for March 15, 2019**											
4	189093	RBT18538-3	Right Seat Brace -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed - X9		3/15/19	9 pcs	0 pcs	9 pcs	\$3.72/pcs	\$33.48
MAR 15 2019 DP											
Line Item Note **Need back for March 15, 2019**											

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PURCHASE ORDER
PO042839



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
51	R190195	C2-1-1	Manual Release Knob (Outsource process- Anodize per QSI017 4.1.10.1)-Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	3/15/19	5 pcs	0 pcs	5 pcs	\$3.72/pcs	\$18.60
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Line Item Note	**Need back for March 15,2019**										
6	R190194	4.5NR-32	Manual Release Knob RED ANODIZE PER MIL-A-8625 TY II CL 2	Firmed	-	3/15/19	22 pcs	0 pcs	22 pcs	\$3.72/pcs	\$81.84
Line Item Note	**Need back for March 15,2019**										
7	186714	646.3012	Lower Guide Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3000	Firmed	-	3/15/19	4 pcs	0 pcs	4 pcs	\$21.32/pcs	\$85.28
Line Item Note	**Need back for March 15,2019**										
8	187494	646.3012	Lower Guide Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3000	Firmed	-	3/15/19	8 pcs	0 pcs	8 pcs	\$21.32/pcs	\$170.56
Line Item Note	**Need back for March 15,2019**										



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PURCHASE ORDER

PO042839



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	190533	RBW109-3130-34-1-1	Cylinder, Ø2-5/8 X 4-1/2 -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/15/19	5 pcs	0 pcs	5 pcs	\$3.72/pcs	\$18.60

X5

MAR 14 2019

DP

Line Item Note **Need back for March 15,2019**

Grand Total: \$538.56

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917447

Date: 14-Mar-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 each	Part: HT-900-NC-09A Filter Base Anodize per MIL-A-8625F, Type II, Class 2, Black, Water Sealant .0004-.0010" (.4 - 1 mils). Job: 24753	Rev: 6E PO: PO042839	Line: 1
21 ea	Part: RBT18538-1 Left Seat Brace Clear Anodize per MIL-A-8625F, Type II, Class 1, Clear .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24754	Rev: 2A PO: PO042839	Line: 2
19 ea	Part: RBT18538-3 Right Seat Brace Clear Anodize per MIL-A-8625F, Type II, Class 1, Clear .0004-.0010" (.4 - 1 mils), Water Sealant Job: 24755	Rev: 2A PO: PO042839	Line: 3-4
5 each	Part: C2-1-1 Manual Release Knob Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 24756	Rev: PO: PO042839	Line: 5
22 each	Part: 4.5NR-32 Manual Release Knob Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 24757	Rev: 1 PO: PO042839	Line: 6
5 ea	Part: RBW109-3130-34-1-1 Cylinder, Ø2-5/8 x 4-1/2	Rev:	
Made in Canada.			

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917447

Date: 14-Mar-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Job: 24759 PO: PO042839 Line: 9		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>14/3/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			